

Volume 1

Section B.35.2.A_1 Engineering

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7. Interface with other systems

The metering system is interconnected with the SCADA and Automation System, delivered by ABB Process Industries GmbH – Germany. The metering system (remote) operation/supervision will be done from the SCADA engineering stations/computers by the Station Dispatcher / Control Room operators.

This interconnection is physically realized by a duplex serial link, RS 485 / RS 422, which is installed between the Flow Computer Electronic Cabinet / Logic Interface and SCADA Remote Terminal Unit (RTU).

The Logic Interface is transmitting to SCADA, through this serial link all the metering data provided by the flow computers, as well as the data provided by the logic interface, itself. In this way the SCADA operator will have the full overview of the metering system and can operate/supervise the measuring process.

The "Modbus Exchange Table" between the metering system and SCADA system is shown below.

" Modbus Exchange Table "

1. Page 1.

S927 300-500 rev. 1_05, 25.11.2002

Type of signal	RP570 Type	Start	End used	Length +20%	Extra spares	End of range	Range
Signed 16 Digital value 16 bits	DVM	26624	26638	15	8	26646	23
Signed 16 Analog value 12 bits	AVM	26647	26694	48	2	26696	50
Counter 32 bits	PCM	22784	22847	64	0	22847	4
Binary information 16 bits	IDM	26697	26705	9	0	26705	9
Limit Switch 8 bits	IDM	26706	26707	2	2	26709	4
Write value 12 bits	SPM	27035	27044	10	7	27051	17
Write value 12 bits	IXS	27052	27053	2	2	27055	4
General Output	GOM	27034	27034	1	0	27034	1

Length column integrate 20% spare, Extra spares column are supplementary spares.
General note: N/A – not applicable

Modbuscan

Modbus

7.1/15

12-62/2007

RTU / N/A / 12/11/02



2. General

Logic Interface (BM) → RTU (ABB) STATION														
RTU Type	RTU Blk Adr	T Box	Frame Address	Type	Signal source	Modbus tags	Designation	Modbus scale		Unit	No. of decimals	SCADA		
								min	max			Type	LN	IX Process SCADA
PCM	1	0	22784	SIGN 32	Logic Interface	G_VOL	Total current counter gross volume (1)	N/A	N/A	m ³	1		D6MS001_M	33
PCM	2	1	22786	SIGN 32	Logic Interface	G_VOL_D	Total current counter gross volume default (2)	N/A	N/A	m ³	1		D6MS001_M	34
PCM	3	2	22788	SIGN 32	Logic Interface	NET_VOL	Total current counter net volume	N/A	N/A	Sm ³	1		D6MS001_M	35
PCM	4	3	22790	SIGN 32	Logic Interface	NET_VOL_D	Total current counter net volume default	N/A	N/A	Sm ³	1		D6MS001_M	36
PCM	5	4	22792	SIGN 32	Logic Interface	MASS	Total current counter mass	N/A	N/A	t	1		D6MS001_M	37
PCM	6	5	22794	SIGN 32	Logic Interface	MASS_D	Total current counter mass default	N/A	N/A	t	1		D6MS001_M	38
PCM	7	6	22796	SIGN 32	Logic Interface	G_VOL_T	Total current counter gross volume (in & without alarm) (3)	N/A	N/A	m ³	1		D6MS001_M	39
PCM	8	7	22798	SIGN 32	Logic Interface	NET_VOL_T	Total current counter net volume (in & without alarm)	N/A	N/A	Sm ³	1		D6MS001_M	40
PCM	9	8	22800	SIGN 32	Logic Interface	MASS_T	Total current counter mass (in & without alarm)	N/A	N/A	t	1		D6MS001_M	41
DVM	1	0	26624	SIGN 16	Logic Interface	G_FLOW	Total instantaneous gross flow rate	0	2400	m ³ /h	1		D6MS001_M	119
DVM	2	1	26625	SIGN 16	Logic Interface	NET_FLOW	Total instantaneous net flow rate	0	2400	Sm ³ /h	1		D6MS001_M	120
DVM	3	2	26626	SIGN 16	Logic Interface	MASS_FLOW	Total instantaneous mass flow rate	0	2400	t/h	1		D6MS001_M	121
AVM	1	23	26647	SIGN 12	Sampler	SAMP_LEVEL	Value of sampler level (4)	0	100	%	0		D6MS001_M	72
AVM	2	24	26648	SIGN 12	BS & W	BSW	Value of BS & W	0	10	%	1		D6MS001_M	74
AVM	3	25	26649	SIGN 12	Logic Interface	PF1	Performance factor of the sampler (5)	0	2	N/A	2		D6MS001_M	73
AVM	4	26	26650	SIGN 12	RTU	PdT_H_R	PdT Threshold SP H back indication	0	2000	mbar	0		D6MS001_C	83
AVM	5	27	26651	SIGN 12	RTU	PdT_HH_R	PdT Threshold SP HH back indication	0	2000	mbar	0		D6MS001_C	82
AVM	6	28	26652	SIGN 12	Logic Interface	Temp	Station temperature	-30	70	°C	1		D6MS001_M	77
AVM	7	29	26653	SIGN 12	Logic Interface	Pres	Station pressure	0	100	bar	2		D6MS001_M	75
AVM	8	30	26654	SIGN 12	Logic Interface	Dens	Station density	700	1000	kg/m3	0		D6MS001_M	79
AVM	9	31	26655	SIGN 12	Logic Interface	Load_q_R	Loading quantity back indication	0	40960	m3	0		D6MS001_C	134
AVM	10	32	26656				Spare							84
AVM	11	33	26657				Spare							



MODEL APPROVAL DOSSIER
Metering Skid with Positive Displacement Meter

Logic Interface (BM) --> RTU (ABB) STATION															
RTU Type	RTU Blk Adr	T Box	Frame		Type	Signal source	Modbus tags	Designation	Modbus scale		Unit	No. of decimals	SCADA		
			Addr	Address					min	max			Type	LN	IX Process
IDM	1	73	26697		BIT 0	BS & W	BSW Fail	BS & W Transmitter failure	N/A	N/A	N/A	N/A		D6MS001_M	14
IDM	1	73	26697		BIT 1	Sampler	REC Fail	Level of receiver default (6)	N/A	N/A	N/A	N/A		D6MS001_M	12
IDM	1	73	26697		BIT 2	Sampler	SAMP_FAST	Alarm pulse frequency of sampler (7)	N/A	N/A	N/A	N/A		D6MS001_M	13
IDM	1	73	26697		BIT 3	Logic Interface	QUANTITY_R	Loading quantity reached (8)	N/A	N/A	N/A	N/A		D6MS001_M	11
IDM	1	73	26697		BIT 4	Logic Interface	QUANTITY_N_R	Loading quantity nearly reached (9)	N/A	N/A	N/A	N/A		D6MS001_M	10
IDM	1	73	26697		BIT 5	MOV by-pass	STATUS_MOV_BP	MOV available	N/A	N/A	N/A	N/A		XXXXXXXXXX	XX
IDM	1	73	26697		BIT 6	RTU	FCV_A/M_Back	Automatic/manual back indication	N/A	N/A	N/A	N/A		D6MS001_Y	11
IDM	1	73	26697		BIT 7	RTU	BATCH_Back	Start/stop batch back indication	N/A	N/A	N/A	N/A		D6MS001_X	11
IDM	10	82	26706		BIT 0	MOV by-pass	ZSL_MOV_BP	Limit switch by-pass valve closed	N/A	N/A	N/A	N/A	DB	XXXXXXXXXX	XX
IDM	10	82	26706		BIT 1	MOV by-pass	ZSH_MOV_BP	Limit switch by-pass valve open	N/A	N/A	N/A	N/A	DB	XXXXXXXXXX	XX



3. CDN - A.

Logic Interface (BM) → RTU (ABB) RUN A															
RTU Type	RTU Blk Adr	T Box	Frame Addr	Type	Signal source	Modbus tags	Designation	Modbus scale		Unit	No. of decimals	SCADA			
								min	max			Type	LN	IX Process	IX SCADA
IDM	1	73	26697	BIT 0	BS & W	BSW_Fail	BS & W Transmitter failure	N/A	N/A	N/A	N/A		D6MS001_M		14
IDM	1	73	26697	BIT 1	Sampler	REC_Fail	Level of receiver default (6)	N/A	N/A	N/A	N/A		D6MS001_M		12
IDM	1	73	26697	BIT 2	Sampler	SAMP_FAST	Alarm pulse frequency of sampler (7)	N/A	N/A	N/A	N/A		D6MS001_M		13
PCM	10	9	22802	SIGN 32	CDN12-A	G_VOL_A	Current counter gross volume	N/A	N/A	m³	1		D6MS001A_M		33
PCM	11	10	22804	SIGN 32	CDN12-A	G_VOL_D_A	Current counter gross volume default	N/A	N/A	m³	1		D6MS001A_M		34
PCM	12	11	22806	SIGN 32	CDN12-A	NET_VOL_A	Current counter net volume	N/A	N/A	Sm³	1		D6MS001A_M		35
PCM	13	12	22808	SIGN 32	CDN12-A	NET_VOL_D_A	Current counter net volume default	N/A	N/A	Sm³	1		D6MS001A_M		36
PCM	14	13	22810	SIGN 32	CDN12-A	MASS_A	Current counter mass	N/A	N/A	t	1		D6MS001A_M		37
PCM	15	14	22812	SIGN 32	CDN12-A	MASS_D_A	Current counter mass default	N/A	N/A	t	1		D6MS001A_M		38
DVM	4	3	26627	SIGN 16	CDN12-A	G_FLOW_A	Instantaneous gross flow rate	0	1200	m³/h	1		D6MS001A_M		119
DVM	5	4	26628	SIGN 16	CDN12-A	NET_FLOW_A	Instantaneous net flow rate	0	1200	Sm³/h	1		D6MS001A_M		120
DVM	6	5	26629	SIGN 16	CDN12-A	MASS_FLOW_A	Instantaneous mass flow rate	0	1200	t/h	1		D6MS001A_M		121
AVM	12	34	26658	SIGN 12	CDN12-A	TT_A	Instantaneous pipe temperature	-30	+70	°C	1				
AVM	13	35	26659	SIGN 12	CDN12-A	PT_A	Instantaneous pipe pressure	0	100	bar g	1				
AVM	14	36	26660	SIGN 12	CDN12-A	DENSITY_A	Instantaneous density	700	1000	kg/m³	1		D6MS001A_M		79
AVM	15	37	26661	SIGN 12	CDN12-A	A_TT_A	Average pipe temperature	-30	+70	°C	1		D6MS001A_M		77
AVM	16	38	26662	SIGN 12	CDN12-A	A_PT_A	Average pipe pressure	0	100	bar g	1		D6MS001A_M		75
AVM	17	39	26663	SIGN 12	CDN12-A	SV_A	Flow control valve output	0	100	%	0		Y3FCV411_D		10
AVM	18	40	26664	SIGN 12	Filter-A	PDT_A	Value of Filter differential pressure transmitter	0	2000	mbar	1		Y3MS001A_M		80
AVM	19	41	26665	SIGN 12	Logic Interface	Load_F_A_R	Loading flowrate Run A back indication	0	2000	mbar	1		D6MS001A_C		134
AVM	20	42	26666				Spare								
AVM	21	43	26667				Spare								



MODEL APPROVAL DOSSIER
Metering Skid with Positive Displacement Meter

Logic Interface (BM) → RTU (ABB) RUN A															
RTU	Blk Adr	RTU Box	T Addr	Frame Address	Type	Signal source	Modbus tags	Designation	Modbus scale		Unit	No. of decimals	SCADA		
									min	max			Type	LN	IX Process
IDM	2	74	26698	BIT 0	CDN12-A	NT_NL_A		Transfer status (no transfer no leakage) (10)	N/A	N/A	N/A				
IDM	2	74	26698	BIT 1	CDN12-A	NT_L_A		Transfer status (no transfer / leakage) (10)	N/A	N/A	N/A				
IDM	2	74	26698	BIT 2	CDN12-A	T_NP_A		Transfer status (transfer not pumping) (10) no flow detected.	N/A	N/A	N/A				
IDM	2	74	26698	BIT 3	CDN12-A	T_P_A		Transfer status (transfer pumping) (10) transfer & flow detected.	N/A	N/A	N/A				
IDM	2	74	26698	BIT 4	MOV-A	STATUS_MOV_A		MOV available	N/A	N/A	N/A		Y3MOV412_A	XX	
IDM	2	74	26698	BIT 5	FCV-A	STATUS_FCV_A		FCV available	N/A	N/A	N/A		Y3FCV411_A	XX	
IDM	3	75	26699	BIT 0	CDN12-A	AL_LEAK_A		Leakage (14)	N/A	N/A	N/A				
IDM	3	75	26699	BIT 1	CDN12-A	AL_TT_A		Pipe temperature transmitter failure	N/A	N/A	N/A				
IDM	3	75	26699	BIT 2	CDN12-A	AL_TR_A		Pipe temperature out of range	N/A	N/A	N/A				
IDM	3	75	26699	BIT 3	CDN12-A	AL_PT_A		Pipe pressure transmitter failure	N/A	N/A	N/A				
IDM	3	75	26699	BIT 4	CDN12-A	AL_PR_A		Pipe pressure out of range	N/A	N/A	N/A				
IDM	3	75	26699	BIT 5	CDN12-A	AL_DT_A		Density transmitter failure	N/A	N/A	N/A		Y3HS211_A	17	
IDM	3	75	26699	BIT 6	CDN12-A	AL_DR_A		Density out of range	N/A	N/A	N/A		Y3HS212_A	18	
IDM	3	75	26699	BIT 7	CDN12-A	AL_BSWR_A		BSW out of range	N/A	N/A	N/A				
IDM	3	75	26699	BIT 8	CDN12-A	AL_U_FLOW_A		Under flow rate	N/A	N/A	N/A				
IDM	3	75	26699	BIT 9	CDN12-A	AL_E_FLOW_A		Excess flow rate	N/A	N/A	N/A				
IDM	3	75	26699	BIT 10	CDN12-A	AL_MAJ_A		Alarm "major"	N/A	N/A	N/A				
IDM	3	75	26699	BIT 11	CDN12-A	AL_MIN_A		Alarm "minor"	N/A	N/A	N/A				
IDM	3	75	26699	BIT 12	Filter-A	AL_PDSH_A		PdT Filter default	N/A	N/A	N/A				
IDM	3	75	26699	BIT 13	Filter-A	AL_PDSHH_A		PdT Filter default	N/A	N/A	N/A				
IDM	3	75	26699	BIT 14	Logic Interface	AL_COM_A		Communication failure (CDN 12 - Logic Interface)	N/A	N/A	N/A				
IDM	10	82	26706	BIT 2	HV-A	ZSH_HV_A		Limit switch open of HV	N/A	N/A	N/A		DB Y3HV421_D	10	
IDM	10	82	26706	BIT 3	HV-A	ZSL_HV_A		Limit switch closed of HV	N/A	N/A	N/A		DB Y3HV421_D	10	
IDM	10	82	26706	BIT 4	MOV-A	ZSH_MOV_A		Limit switch open of MOV	N/A	N/A	N/A		DB Y3MOV412_D	10	
IDM	10	82	26706	BIT 5	MOV-A	ZSL_MOV_A		Limit switch closed of MOV	N/A	N/A	N/A		DB Y3MOV412_D	10	



4. CDN - B.

Logic Interface (BM) --> RTU (ABB) RUN B												
RTU Type	RTU Blk Adr	T Box	Frame Addr	Type	Signal source	Modbus tags	Designation	Modbus scale		Unit	No. of decimals	
								min	max			
PCM	16	15	22814	SIGN 32	CDN12-B	G_VOL_B	Current counter gross volume	N/A	N/A	m³	1	
PCM	17	16	22816	SIGN 32	CDN12-B	G_VOL_D_B	Current counter gross volume default	N/A	N/A	m³	1	
PCM	18	17	22818	SIGN 32	CDN12-B	NET_VOL_B	Current counter net volume	N/A	N/A	Sm³	1	
PCM	19	18	22820	SIGN 32	CDN12-B	NET_VOL_D_B	Current counter net volume default	N/A	N/A	Sm³	1	
PCM	20	19	22822	SIGN 32	CDN12-B	MASS_B	Current counter mass	N/A	N/A	t	1	
PCM	21	20	22824	SIGN 32	CDN12-B	MASS_D_B	Current counter mass default	N/A	N/A	t	1	
DVM	7	6	26630	SIGN 16	CDN12-B	G_FLOW_B	Instantaneous gross flow rate	0	1200	m³/h	1	
DVM	8	7	26631	SIGN 16	CDN12-B	NET_FLOW_B	Instantaneous net flow rate	0	1200	Sm³/h	1	
DVM	9	8	26632	SIGN 16	CDN12-B	MASS_FLOW_B	Instantaneous mass flow rate	0	1200	t/h	1	
AVM	22	44	26668	SIGN 12	CDN12-B	TT_B	Instantaneous pipe temperature	-30	+70	°C	1	
AVM	23	45	26669	SIGN 12	CDN12-B	PT_B	Instantaneous pipe pressure	0	100	bar g	1	
AVM	24	46	26670	SIGN 12	CDN12-B	DENSITY_B	Instantaneous density	700	1000	kg/m³	1	
AVM	25	47	26671	SIGN 12	CDN12-B	A_TT_B	Average pipe temperature	-30	+70	°C	1	
AVM	26	48	26672	SIGN 12	CDN12-B	A_PT_B	Average pipe pressure	0	100	bar g	1	
AVM	27	49	26673	SIGN 12	CDN12-B	SV_B	Flow control valve output	0	100	%	0	
AVM	28	50	26674	SIGN 12	Filter-B	PDT_B	Value of Filter differential pressure transmitter	0	2000	mbar	1	
AVM	29	51	26675	SIGN 12	Logic Interface	Load_F_B_R	Loading flowrate Run B back indication	0	2000	mbar	1	
AVM	30	52	26676				Spare					
AVM	31	53	26677				Spare					



Logic Interface (BM) --> RTU (ABB) RUN B												
RTU	RTU	T	Box	Frame	Type	Signal source	Modbus tags	Designation	Modbus scale		Unit	No. of decimals
									min	max		
Type	Blk	Adr	Adr	Address								
IDM	4	76	26700	BIT 0	CDN12-B	NT_NL_B		Transfer status (no transfer no leakage) (10)	N/A	N/A	N/A	N/A
IDM	4	76	26700	BIT 1	CDN12-B	NT_L_B		Transfer status (no transfer / leakage) (10)	N/A	N/A	N/A	N/A
IDM	4	76	26700	BIT 2	CDN12-B	T_NP_B		Transfer status (transfer not pumping) (10) no flow detected.	N/A	N/A	N/A	N/A
IDM	4	76	26700	BIT 3	CDN12-B	T_P_B		Transfer status (transfer pumping) (10) transfer & flow detected.	N/A	N/A	N/A	N/A
IDM	4	76	26700	BIT 4	MOV-B	STATUS_MOV_B		MOV available	N/A	N/A	N/A	N/A
IDM	4	76	26700	BIT 5	FCV-B	STATUS_FCV_B		FCV available	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 0	CDN12-B	AL_LEAK_B		Leakage (14)	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 1	CDN12-B	AL_TT_B		Pipe temperature transmitter failure	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 2	CDN12-B	AL_TR_B		Pipe temperature out of range	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 3	CDN12-B	AL_PT_B		Pipe pressure transmitter failure	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 4	CDN12-B	AL_PR_B		Pipe pressure out of range	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 5	CDN12-B	AL_DT_B		Density transmitter failure	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 6	CDN12-B	AL_DR_B		Density out of range	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 7	CDN12-B	AL_BSWR_B		BSW out of range	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 8	CDN12-B	AL_U_FLOW_B		Under flow rate	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 9	CDN12-B	AL_E_FLOW_B		Excess flow rate	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 10	CDN12-B	AL_MAJ_B		Alarm "major"	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 11	CDN12-B	AL_MIN_B		Alarm "minor"	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 12	Filter-B	AL_PDSH_B		PdT Filter default	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 13	Filter-B	AL_PDSHH_B		PdT Filter default	N/A	N/A	N/A	N/A
IDM	5	77	26701	BIT 14	Logic Interface	AL_COM_B		Communication failure (CDN 12 - Logic Interface)	N/A	N/A	N/A	N/A
IDM	10	82	26706	BIT 6	HV-B	ZSH_HV_B		Limit switch open of HV	N/A	N/A	N/A	N/A
IDM	10	82	26706	BIT 7	HV-B	ZSL_HV_B		Limit switch closed of HV	N/A	N/A	N/A	N/A
IDM	10	82	26706	BIT 8	MOV-B	ZSH_MOV_B		Limit switch open of MOV	N/A	N/A	N/A	N/A
IDM	10	82	26706	BIT 9	MOV-B	ZSL_MOV_B		Limit switch closed of MOV	N/A	N/A	N/A	N/A



5. CDN - C.

Logic Interface (BM) -> RTU (ABB) RUN C														
RTU	RTU	Type	Blk Adr	T Box	Frame Address	Type	Signal source	Modbus tags	Designation	Modbus scale		Unit	No. of decimals	
										min	max			
PCM	22	21	22826	SIGN	32	CDN12-C	G VOL_C		Current counter gross volume		N/A	N/A	m³	1
PCM	23	22	22828	SIGN	32	CDN12-C	G VOL_D_C		Current counter gross volume default		N/A	N/A	m³	1
PCM	24	23	22830	SIGN	32	CDN12-C	NET_VOL_C		Current counter net volume		N/A	N/A	Sm³	1
PCM	25	24	22832	SIGN	32	CDN12-C	NET_VOL_D_C		Current counter net volume default		N/A	N/A	Sm³	1
PCM	26	25	22834	SIGN	32	CDN12-C	MASS_C		Current counter mass		N/A	N/A	t	1
PCM	27	26	22836	SIGN	32	CDN12-C	MASS_D_C		Current counter mass default		N/A	N/A	t	1
DVM	10	9	26633	SIGN	16	CDN12-C	G FLOW_C		Instantaneous gross flow rate		0	1200	m³/h	1
DVM	11	10	26634	SIGN	16	CDN12-C	NET_FLOW_C		Instantaneous net flow rate		0	1200	Sm³/h	1
DVM	12	11	26635	SIGN	16	CDN12-C	MASS_FLOW_C		Instantaneous mass flow rate		0	1200	t/h	1
DVM	13	12	26636	SIGN	16				Return from GOM BkNr. 1					
AVM	32	54	26678	SIGN	12	CDN12-C	TT_C		Instantaneous pipe temperature		-30	+70	°C	1
AVM	33	55	26679	SIGN	12	CDN12-C	PT_C		Instantaneous pipe pressure		0	100	bar g	1
AVM	34	56	26680	SIGN	12	CDN12-C	DENSITY_C		Instantaneous density		700	1000	kg/m³	1
AVM	35	57	26681	SIGN	12	CDN12-C	A TT_C		Average pipe temperature		-30	+70	°C	1
AVM	36	58	26682	SIGN	12	CDN12-C	A PT_C		Average pipe pressure		0	100	bar g	1
AVM	37	59	26683	SIGN	12	CDN12-C	SV_C		Flow control valve output		0	100	%	0
AVM	38	60	26684	SIGN	12	Filter-C	PDT_C		Value of Filter differential pressure transmitter		0	2000	mbar	1
AVM	39	61	26685	SIGN	12	Logic Interface	Load_F_C_R		Loading flowrate Run C back indication		0	2000	mbar	1
AVM	40	62	26686						Spare					
AVM	41	63	26687						Spare					
IDM	6	78	26702	BIT	0	CDN12-C	NT_NL_C		Transfer status (no transfer no leakage) (10)		N/A	N/A	N/A	N/A
IDM	6	78	26702	BIT	1	CDN12-C	NT_L_C		Transfer status (no transfer / leakage) (10)		N/A	N/A	N/A	N/A
IDM	6	78	26702	BIT	2	CDN12-C	T_NP_C		Transfer status (transfer not pumping) (10) no flow detected.		N/A	N/A	N/A	N/A
IDM	6	78	26702	BIT	3	CDN12-C	T_P_C		Transfer status (transfer pumping) (10) transfer & flow detected.		N/A	N/A	N/A	N/A
IDM	6	78	26702	BIT	4	MOV-C	STATUS_MOV_C		MOV available		N/A	N/A	N/A	N/A
IDM	6	78	26702	BIT	5	FCV-C	STATUS_FCV_C		FCV available		N/A	N/A	N/A	N/A



Logic Interface (BM) → RTU (ABB) RUN C												
RTU Type	RTU Blk Adr	T Box	Frame Addr	Type	Signal source	Modbus tags	Designation	Modbus scale		Unit	No. of decimals	
								min	max			
IDM	7	79	26703	BIT 0	CDN12-C	AL LEAK_C	Leakage (14)	N/A	N/A	N/A	N/A	
IDM	7	79	26703	BIT 1	CDN12-C	AL TT_C	Pipe temperature transmitter failure	N/A	N/A	N/A	N/A	
IDM	7	79	26703	BIT 2	CDN12-C	AL TR_C	Pipe temperature out of range	N/A	N/A	N/A	N/A	
IDM	7	79	26703	BIT 3	CDN12-C	AL PT_C	Pipe pressure transmitter failure	N/A	N/A	N/A	N/A	
IDM	7	79	26703	BIT 4	CDN12-C	AL PR_C	Pipe pressure out of range	N/A	N/A	N/A	N/A	
IDM	7	79	26703	BIT 5	CDN12-C	AL DT_C	Density transmitter failure	N/A	N/A	N/A	N/A	
IDM	7	79	26703	BIT 6	CDN12-C	AL DR_C	Density out of range	N/A	N/A	N/A	N/A	
IDM	7	79	26703	BIT 7	CDN12-C	AL BSWR_C	BSW out of range	N/A	N/A	N/A	N/A	
IDM	7	79	26703	BIT 8	CDN12-C	AL U_FLOW_C	Under flow rate	N/A	N/A	N/A	N/A	
IDM	7	79	26703	BIT 9	CDN12-C	AL E_FLOW_C	Excess flow rate	N/A	N/A	N/A	N/A	
IDM	7	79	26703	BIT 10	CDN12-C	AL MAJ_C	Alarm "major"	N/A	N/A	N/A	N/A	
IDM	7	79	26703	BIT 11	CDN12-C	AL MIN_C	Alarm "minor"	N/A	N/A	N/A	N/A	
IDM	7	79	26703	BIT 12	Filter-C	AL PDSH_C	PdT Filter default	N/A	N/A	N/A	N/A	
IDM	7	79	26703	BIT 13	Filter-C	AL PDSHH_C	PdT Filter default	N/A	N/A	N/A	N/A	
IDM	7	79	26703	BIT 14	Logic Interface	AL COM_C	Communication failure (CDN 12 - Logic Interface)	N/A	N/A	N/A	N/A	
IDM	10	82	26706	BIT 10	HV-C	ZSH HV_C	Limit switch open of HV	N/A	N/A	N/A	N/A	
IDM	10	82	26706	BIT 11	HV-C	ZSL HV_C	Limit switch closed of HV	N/A	N/A	N/A	N/A	
IDM	10	82	26706	BIT 12	MOV-C	ZSH MOV_C	Limit switch open of MOV	N/A	N/A	N/A	N/A	
IDM	10	82	26706	BIT 13	MOV-C	ZSL MOV_C	Limit switch closed of MOV	N/A	N/A	N/A	N/A	



6. Commands.

RTU (ABB) --> Logic Interface (BM)														
RTU Type	Blk Adr	Tbox	Frame	Signal source	Modbus tags	Designation	Modbus scale		Unit	Nr of decimals	Type	SCADA		
							min	max				LN	IX Process	IX SCADA
GOM	1	410	27034	SIGN 16	LOAD_Q	Loading quantity (11)	0	40960	m ³	0		D6MS001_C		14
SPM	1	411	27035	SIGN 12	LOAD_F_A	Loading flowrate Run A (12)	0	1200	m ³ /h	0		D6MS001A_C		14
SPM	2	412	27036	SIGN 12	LOAD_F_B	Loading flowrate Run B (12)	0	1200	m ³ /h	0		D6MS001B_C		14
SPM	3	413	27037	SIGN 12	LOAD_F_C	Loading flowrate Run C (12)	0	1200	m ³ /h	0		D6MS001C_C		14
SPM	4	414	27038	SIGN 12	AL_PDSH_VALUE	PdT filter threshold value (13)	0	2000	mbar	0		D6MS001_X		16
SPM	5	415	27039	SIGN 12	AL_PDSH_VALUE	PdT filter threshold value (13)	0	2000	mbar	0		D6MS001_X		15
SPM	6	416	27040	SIGN 12	FCV_MANU_A	Value when the FCV of run A is in manual mode	0	100	%	0		Y3FCV411_D		13
SPM	7	417	27041	SIGN 12	FCV_MANU_B	Value when the FCV of run B is in manual mode	0	100	%	0		Y3FCV412_D		13
SPM	8	418	27042	SIGN 12	FCV_MANU_C	Value when the FCV of run C is in manual mode	0	100	%	0		Y3FCV41X_D		13
IXS	1	428	27052	BIT 0	FCV_A	FCV output auto status (active on "1")	N/A	N/A	N/A	N/A		D6MS001_Y		14
IXS	1	428	27052	BIT 1	FCV_M	FCV output manual status (active on "1")	N/A	N/A	N/A	N/A		-		
IXS	2	428	27052	BIT 2	BATCH_ST	Start of batch (active on "1")	N/A	N/A	N/A	N/A		D6MS001_X		14
IXS	2	428	27052	BIT 3	BATCH_SP	Stop of batch (active on "1")	N/A	N/A	N/A	N/A		-		
IXS	3	428	27052	BIT 4	MOV_O_A	MOV command to open (active on "1")	N/A	N/A	N/A	N/A		Y3MOV412_D		13
IXS	3	428	27052	BIT 5	MOV_C_A	MOV command to close (active on "1")	N/A	N/A	N/A	N/A		-		
IXS	4	428	27052	BIT 6	MOV_O_B	MOV command to open (active on "1")	N/A	N/A	N/A	N/A		Y3MOVXXX_D		13
IXS	4	428	27052	BIT 7	MOV_C_B	MOV command to close (active on "1")	N/A	N/A	N/A	N/A		-		
IXS	5	428	27052	BIT 8	MOV_O_C	MOV command to open (active on "1")	N/A	N/A	N/A	N/A		Y3MOVXXX_D		13
IXS	5	428	27052	BIT 9	MOV_C_C	MOV command to close (active on "1")	N/A	N/A	N/A	N/A		-		
IXS	6	428	27052	BIT 10	MOV_O_BP	MOV by pass command to open (active on "1")	N/A	N/A	N/A	N/A				
IXS	6	428	27052	BIT 11	MOV_C_BP	MOV by pass command to close (active on "1")	N/A	N/A	N/A	N/A				
IXS	7	428	27052	BIT 12	ACK	Alarm acknowledgement (one for all runs)	N/A	N/A	N/A	N/A				
IXS	7	428	27052	BIT 13	ACK_Dummy	Dummy (for the second bit of the acknowledgement)	N/A	N/A	N/A	N/A				
IXS	8	428	27052	BIT 14		Spare								
IXS	8	428	27052	BIT 15		Spare								



RTU (ABB) --> Logic Interface (BM)															
RTU Type	RTU Bldk Adr	Tbox	Frame		Signal source	Modbus tags	Designation	Modbus scale		Unit	Nr of decimals	SCADA			
			Addr	Address				min	max			Type	LN	IX Process	IX SCADA
IXS 9	429	27053			BIT 0	RTU									
IXS 9	429	27053			BIT 1	RTU									
IXS 10	429	27053			BIT 2	RTU									
IXS 10	429	27053			BIT 3	RTU									
IXS 11	429	27053			BIT 4	RTU									
IXS 11	429	27053			BIT 5	RTU									
IXS 12	429	27053			BIT 6	RTU									
IXS 12	429	27053			BIT 7	RTU									
IXS 13	429	27053			BIT 8	RTU									
IXS 13	429	27053			BIT 9	RTU									
IXS 14	429	27053			BIT 10	RTU									
IXS 14	429	27053			BIT 11	RTU									
IXS 15	429	27053			BIT 12	RTU									
IXS 15	429	27053			BIT 13	RTU									
IXS 16	429	27053			BIT 14	RTU									
IXS 16	429	27053			BIT 15	RTU									

Notes :

- 1 Cumulating of volumes transferred during the batch without any alarm. This value is reset to zero at each start of batch
- 2 Cumulating of volumes transferred during the batch with alarms pressure, temperature, or other. This value is reset to zero at each start of batch
- 3 Cumulating of both previous values
- 4 This value is determined according to the level transmitter connected to the sampler receiver
- 5 The performance factor is calculated within the logic interface according to API standard.
- 6 A bit is set when the value of the level transmitter of the sampler is out of range of the transmitter
- 7 A bit is set when the period between two pulses is higher than the period authorised by the sampler
- 8 A bit is set when the loading quantity is reached
- 9 A bit is set when the loading quantity is nearly achieved.
- 10 Current status of the CDN12 run computer
- 11 Crude oil quantity determined for the batch
- 12 Used for FCV management by the CDN12 during the batch (with controller in auto mode)
- 13 When the value is above the threshold, an alarm is raised
- 14 "Leakage" means that pulses are received by the CDN 12, while the station is out of transfer.



7. Extra Spares.

EXTRA SPARE											
Logic Interface (BM) -> RTU (ABB)											
RTU	RTU	Tbox	Frame	Type	Signal source	Modbus tags	Designation	Modbus scale		Unit	Number of decimals
Type	Blk Adr	Addr	Address					min	max		
PCM	28	27	22838	SIGN 32			Spare				
PCM	29	28	22840	SIGN 32			Spare				
PCM	30	29	22842	SIGN 32			Spare				
PCM	31	30	22844	SIGN 32			Spare				
PCM	32	31	22846	SIGN 32			Spare				
DVM	14	13	26637	SIGN 16			Spare				
DVM	15	14	26638	SIGN 16			Spare				
DVM	16	15	26639	SIGN 16			Spare				
DVM	17	16	26640	SIGN 16			Spare				
DVM	18	17	26641	SIGN 16			Spare				
DVM	19	18	26642	SIGN 16			Spare				
DVM	20	19	26643	SIGN 16			Spare				
DVM	21	20	26644	SIGN 16			Spare				
DVM	22	21	26645	SIGN 16			Spare				
DVM	23	22	26646	SIGN 16			Spare				
AVM	42	64	26688	SIGN 12			Spare				
AVM	43	65	26689	SIGN 12			Spare				
AVM	44	66	26690	SIGN 12			Spare				
AVM	45	67	26691	SIGN 12			Spare				
AVM	46	68	26692	SIGN 12			Spare				
AVM	47	69	26693	SIGN 12			Spare				
AVM	48	70	26694	SIGN 12			Spare				
AVM	49	71	26695	SIGN 12			Spare				
AVM	50	72	26696	SIGN 12			Spare				



MODEL APPROVAL DOSSIER
Metering Skid with Positive Displacement Meter

Logic Interface RTU (ABB) --> (BM)										
RTU	RTU	Tbox	Frame	Type	Signal source	Modbus tags	Designation	Modbus scale	Unit	Number of decimals
SPM	9	419	27043				Spare			
SPM	10	420	27044				Spare			
SPM	11	421	27045				Spare			
SPM	12	422	27046				Spare			
SPM	13	423	27047				Spare			
SPM	14	424	27048				Spare			
SPM	15	425	27049				Spare			
SPM	16	426	27050				Spare			
IXS	10	430	27054	BIT 0			Spare			
IXS	10	430	27054	BIT 1			Spare			
IXS	11	430	27054	BIT 2			Spare			
IXS	11	430	27054	BIT 3			Spare			
IXS	12	430	27054	BIT 4			Spare			
IXS	12	430	27054	BIT 5			Spare			
IXS	13	430	27054	BIT 6			Spare			
IXS	13	430	27054	BIT 7			Spare			
IXS	14	430	27054	BIT 8			Spare			
IXS	14	430	27054	BIT 9			Spare			
IXS	15	430	27054	BIT 10			Spare			
IXS	15	430	27054	BIT 11			Spare			
IXS	16	430	27054	BIT 12			Spare			
IXS	16	430	27054	BIT 13			Spare			
IXS	17	430	27054	BIT 14			Spare			
IXS	17	430	27054	BIT 15			Spare			



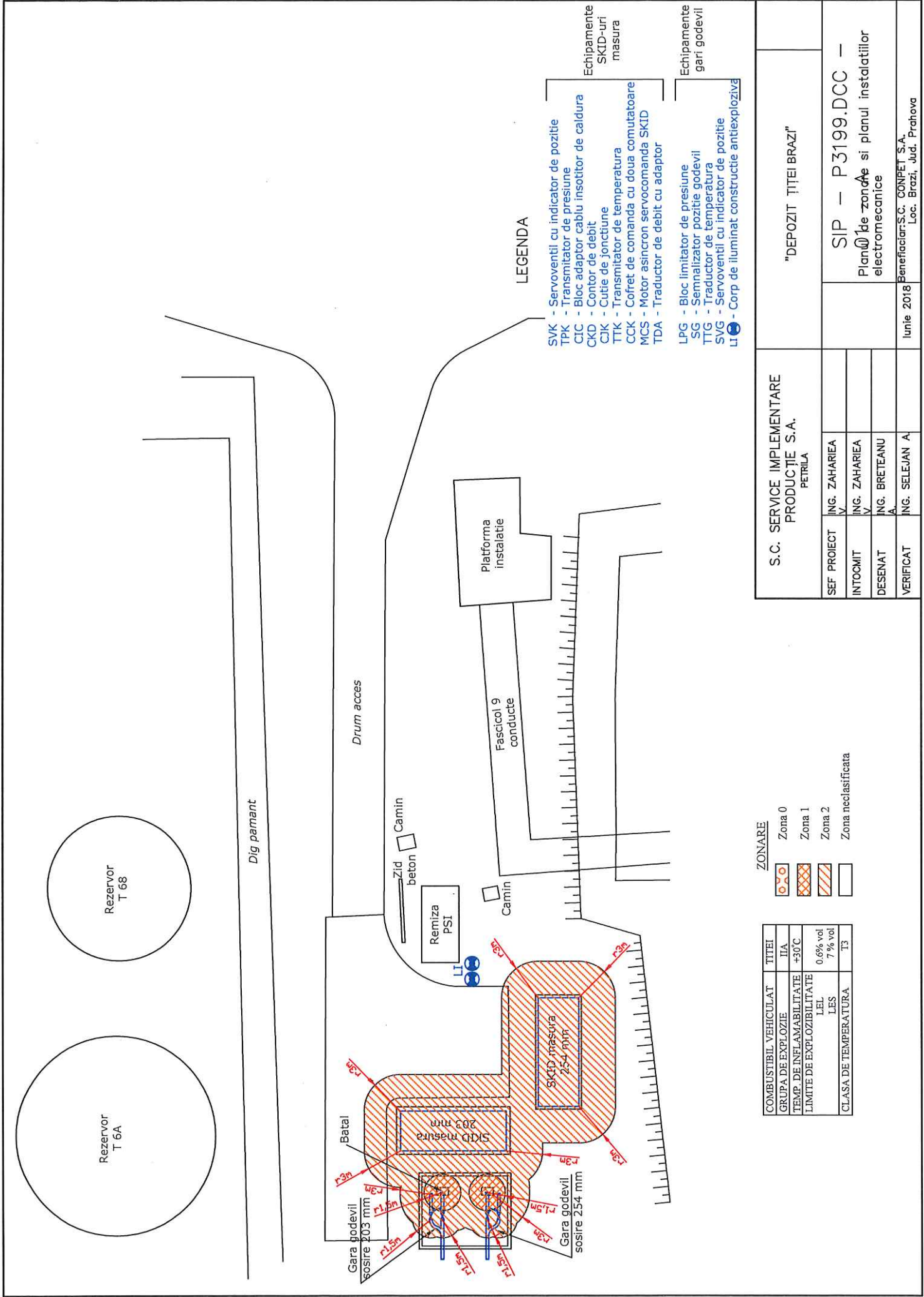
MODEL APPROVAL DOSSIER
Metering Skid with Positive Displacement Meter

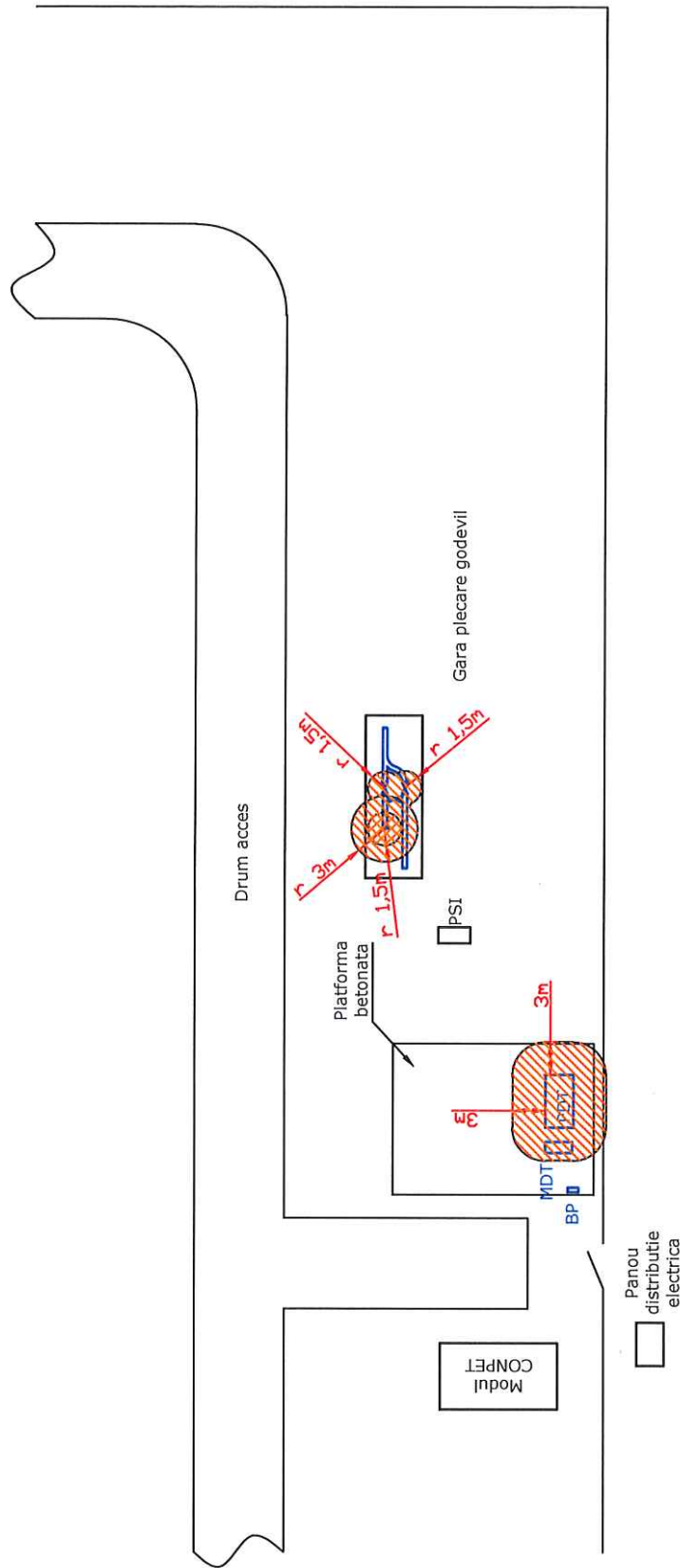
Logic Interface RTU (ABB) --> (BM)										
RTU	RTU	Tbox	Frame	Type	Signal source	Modbus tags	Designation	Modbus scale	Unit	Number of decimals
IXS	18	431	27055	BIT 0			Spare			
IXS	18	431	27055	BIT 1			Spare			
IXS	19	431	27055	BIT 2			Spare			
IXS	19	431	27055	BIT 3			Spare			
IXS	20	431	27055	BIT 4			Spare			
IXS	20	431	27055	BIT 5			Spare			
IXS	21	431	27055	BIT 6			Spare			
IXS	21	431	27055	BIT 7			Spare			
IXS	22	431	27055	BIT 8			Spare			
IXS	22	431	27055	BIT 9			Spare			
IXS	23	431	27055	BIT 10			Spare			
IXS	23	431	27055	BIT 11			Spare			
IXS	24	431	27055	BIT 12			Spare			
IXS	24	431	27055	BIT 13			Spare			
IXS	25	431	27055	BIT 14			Spare			
IXS	25	431	27055	BIT 15			Spare			



8. Conversion.

MODBUS TAG	TYPE	MINI	MAXI	PHYSICAL VALUE	NUMBER OF DECIMAL S	MODBUS TELEGRAM VALUE DECIMAL	MAX. TELEGRAM VALUE DECIMAL	COMMENTS
G_FLOW	SIGN 16	0	2400	600 m3/h	1	8192	32768	
G_FLOW	SIGN 16	0	2400	123.4 m3/h	1	1684	32768	
G_VOL	SIGN 32			123456.7m3	1	1234567		
TT_A	SIGN 12	-30	70	21.5°C	1	16875	+/- 32752	
TT_A	SIGN 12	-30	70	-5°C	1	8192	+/- 32752	
PT_A	SIGN 12	0	100	12.3bar	1	4030	+/- 32752	
DENSITY_A	SIGN 12	700	1000	850kg/m3	1	16384	+/- 32752	Out of range ! / 3000 sev. values, not possible with SIGN 12.
DENSITY_A	SIGN 16	700	1000	850kg/m3	1	16384	32768	
PDT_A	SIGN 12	0	2000	1500mbar	1	24576	32000	Out of range ! / 20000 sev. values, not possible with SIGN 12.
PDT_A	SIGN 16	0	2000	1500mbar	1	24576	32768	
LOAD_Q	USIGN 12	0	40000	300000m3	-1	24576	32000	Out of range ! / 4000 sev. values, not possible with SIGN 12.
LOAD_Q	USIGN 16	0	655360	300000m3	-1	3000	65536	handle as unsigned in MicroSCADA
LOAD_Q	USIGN 16	0	655360	300000m3	-1	30000	65536	handle as unsigned in MicroSCADA
LOAD_Q	USIGN 16	0	655360	300000m3	0	30000	65536	





LEGENDA

- PDT - Pompa duplex pentru titei
- MDT - Motor asincron pentru pompa duplex
- BP - Buton dublu de comanda

ZONARE

- Zona 0
- Zona 1
- Zona 2
- Zona neclasificata

S.C. SERVICE IMPLEMENTARE
PRODUCTIE S.A.
PETRILA

STATIE TITEI OCHIURI

SIP - P3362.DCC

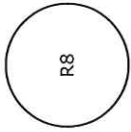
Planul de zonare si planul instalatiilor electromecanice

Beneficiar: CONPET S.A.

Punct de lucru: Loc. Gura Oritei, Ochiuri, Jud. Dambovit

COMBUSTIBIL VEHICULAT	TITEI
GRUPA DE EXPLOZIE	IIA
TEMP. DE INFLAMABILITATE	+30°C
LIMITA DE EXPLOZIBILITATE	
LEL	0.64% vol
UEL	7% vol
CLASA DE TEMPERATURA	T3

COMBUSTIBIL VEHICULAT	TITEI
GRUPA DE EXPLOZIE	IIA
TEMP. DE INFLAMABILITATE	+30°C
LIMITE DE EXPLOZIBILITATE	0.6% vol
LEL	7 % vol
CLASA DE TEMPERATURA	T3

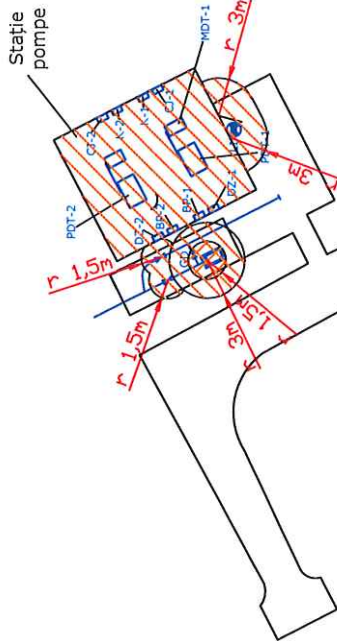


Teren viran

LEGENDA

- R1, R8 - Rezervoare țitei
 GD - Gară lansare godevil
 BP-1, BP-2 - Butoane duble de comandă
 PDT-1, PDT-2 - Pompe duplex pentru țitei
 MDT-1, MDT-2 - Motoare asincrone acționare pompe pentru țitei
 K-1, K-2 - Comutatoare iluminat
 CJ-1, CJ-2 - Cutii de joncțiune
 DZ-1, DZ-2 - Doze de ramificație
 LI - Corp de iluminat construcție antiexplozivă

S.N.P. PETROM
SUC. TÂRGOVIȘTE



S.N.P. PETROM
SUC. TÂRGOVIȘTE

S.N.P. PETROM
SUC. TÂRGOVIȘTE

ZONARE

- Zona 0
- Zona 1
- Zona 2
- Zona neclasificata

S.C. SERVICE IMPLEMENTARE PRODUCȚIE S.A. PETRILA		" STAȚIE ȚITEI TEIȘ "	
SEF PROIECT	ING. ZAHARIA		
INTOCMIT	ING. DINU N.		
DESENAT	ING. STOICA D.		
VERIFICAT	ING. SELEJAN A.		

SIP - P3348.DCC

Planul de zonare și planul instalațiilor electromecanice

Beneficiar: CONPET S.A.

Punct de lucru: Loc. Șofăneș, Teiș, Jud. Dâmbovița

Octombrie
2018